

B A U S C H & L O M B I N C O R P O R A T E D

R O C H E S T E R , N E W Y O R K 1 4 6 0 2



July 1, 1965

CERTIFICATE OF INSPECTION

Contract No. 3602-5777-4 - Item No. 2.

Four(4) High Power Stereoviewer Optical Head Assemblies with Rigidized Base Plate (serial numbers 350UA through 353UA inclusive) have been inspected and found to be acceptable in accordance with the attached Instrument Check Sheets dated as follows:

<u>Serial Number</u>	<u>Date</u>
350UA	June 29, 1965
351UA✓	June 30, 1965
352UA✓	June 30, 1965
353UA✓	July 1, 1965

(Signed) _____

(Date) 1 JULY 1965

STAT

The above instruments have been inspected and are herein certified to be in accordance with the above referenced check sheets.

(Signed) _____

(Date) 7/1/65

STAT

INSTRUMENT CHECK OUT

DATE

6/29/65

6/30/65

HIGH POWER STEREO VIEWER COMPARATOR HEAD

SERIAL NO. 350 UA

1. INTERPUPILLARY DISTANCE

NOMINAL
55-72 mmACTUAL
54-73 mm

2. VERIFY OPERATION OF MECHANICAL CONTROLS

	ACCEPT	REJECT
A. ZOOM CONTROL KNOBS	/	—
B. PECHAN ROTATION	/	—
C. ANGLE TRANSFER SCALES	/	—
D. EYEPiece INCLINATION CLAMP	/	—
E. EYEPiece ROTATION	/	—
F. RETICLE RETRACTION	/	—
G. IPD LEVER	/	—
H. EYEPiece FOCUS RINGS	/	—

COMMENTS :

3. EYEPiece INCLINATION

NOMINAL
 $30^{\circ} \pm 7.5^{\circ}$ ACTUAL
 $18^{\circ} - 51^{\circ}$

4. MAGNIFICATION

B+L
10X EYEPieces &B+L
10X OBJECTIVESB+L
6X OBJECTIVESB+L
3.5X OBJECTIVESWILD
10X EYEPieces &

10X WILD OBJECTIVE

NOMINAL

100X

200X

60X

120X

35X

70X

100X

200X

ACTUAL
LEFT RIGHT
ACTUAL

106 X 107 X

214 X 218 X

64 X 65 X

128 X 132 X

36.2 X 37 X

74.5 X 76 X

106 X 106 X

214 X 217 X

4. MAGNIFICATION (CONT)

6X WILD OBJECTIVES

3X WILD OBJECTIVES

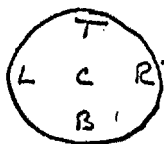
NOMINAL

LEFT

ACTUAL

RIGHT
ACTUAL

60X	65.0 X	65.4 X
120X	131 X	132 X
30X	32.1 X	32.1 X
60X	65.0 X	65.9 X

5. RESOLUTION
(~~NO~~ REFOCUSING)

FIELD TARGET NBS R0064

200-2000 μ /mmLEFT SIDE
 μ /mm

BTL OPTICS

	C	T	B	R	L
35X	280	200	200	200	<200
70X	280	250	220	200	200
60X	500	320	320	320	200
120X	500	400	400	500	220
100X	720	440	440	560	220
200X	900	720	640	640	640

RIGHT SIDE
 μ /mm

	C	T	B	R	L
35X	280	200	200	<200	<200
70X	280	280	250	770	250
60X	500	400	320	320	220
120X	720	500	440	440	280
100X	800	1140	440	360	360
200X	900	440	440	440	400

WILD OPTICS

	C	T	B	R	L
30X	320	<200	220	<200	<200
60X	360	280	250	220	250
60X	500	320	320	320	280
120X	800	440	360	320	320
100X	900	640	640	560	440
200X	1000	800	800	800	720

Serial #

11774

10948

103100

	C	T	B	R	L
30X	320	<200	220	<200	<200
60X	360	<200	220	<200	<200
60X	640	320	320	280	280
120X	800	400	400	320	320
100X	1000	560	560	500	320
200X	1120	720	720	720	800

COMMENTS :

800
900
1000
1120Both sagittal and tangential lines
sharp focus6. COMPENSATION FOR IMAGE ROTATION DUE TO EYEPIECE INCLINATION
(SAT AT 30°)

LEFT SIDE

22.5°

ACCEPT ☒REJECT ☐

37.5°

ACCEPT ☒REJECT ☐

RIGHT SIDE

ACCEPT ☒REJECT ☐ACCEPT ☒REJECT ☐

HPSV COMPARATOR HEAD SERIAL # 350 UA

7. COINCIDENCE OF RETICLE WITH IMAGERY THROUGH ZOOM RANGE
 USE DIOPTR TELESCOPE 10X EYEPiece AND
 LEFT + RIGHT

BTL	10X	OBJECTIVE	ACCEPT	✓	REJECT	_____
	6X	"	ACCEPT	✓	REJECT	_____
	3.5X	"	ACCEPT	✓	REJECT	_____
WILD	10X	"	ACCEPT	✓	REJECT	_____
	6X	"	ACCEPT	✓	REJECT	_____
	3X	"	ACCEPT	✓	REJECT	_____

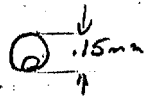
8. PECHAN ZERO SETTING

LEFT SIDE RIGHT SIDE
 ACCEPT ✓ REJECT _____ ACCEPT ✓ REJECT _____

9. PECHAN RUNOUT IN EYEPiece FOCAL PLANE 10X EYEPiece
 LEFT SIDE RIGHT SIDE

BTL	10X OBJ	<u>.15</u> mm	10X OBJ	<u>.1</u> mm
	6X "	<u>.15</u> mm	6X "	<u>.1</u> mm
	3.5X "	<u>.15</u> mm	3.5X "	<u>.15</u> mm

RUNOUT LOOKS
 LIKE (SKETCH)



WILD	10X		mm
	6X		mm
	3.5X		mm

10x		mm
6x		mm
3.5x		mm

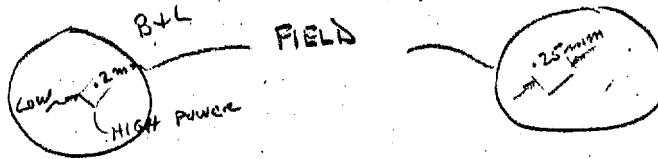
RUNOUT LOOKS
 LIKE (SKETCH)

HPSU COMPARATOR HEAD SERIAL # 350 UA

10. ZOOM RUNOUT IN EYEPIECE FOCAL PLANE 100X - 200X

B&L LEFT SIDE RIGHT SIDE
.2 mm .25 mm
 WILD _____ mm _____ mm

SKETCH
 RUNOUT



11. FIELD OF VIEW LEFT SIDE

10X EYEPieces

RIGHT SIDE

B&L

100X	<u>1.8</u> mm	100X	<u>1.8</u> mm
200X	<u>0.9</u> mm	200X	<u>0.9</u> mm
60X	<u>2.98</u> mm	60X	<u>2.95</u> mm
120X	<u>1.50</u> mm	120X	<u>1.48</u> mm
35X	<u>5.30</u> mm	35X	<u>5.25</u> mm
70X	<u>2.62</u> mm	70X	<u>2.60</u> mm

WILD

100X	<u>1.8</u> mm	100X	<u>1.8</u> mm
200X	<u>0.9</u> mm	200X	<u>0.9</u> mm
60X	<u>2.97</u> mm	60X	<u>3.0</u> mm
120X	<u>1.48</u> mm	120X	<u>1.50</u> mm
30X	<u>6.06</u> mm	30X	<u>6.06</u> mm
60X	<u>3.0</u> mm	60X	<u>3.0</u> mm

COMMENTS:

HPSU COMPARATOR HEAD

SERIAL # 3500A

12. PARFOCALITY OF OBJECTIVES (USE DIOPTR TELESCOPE)

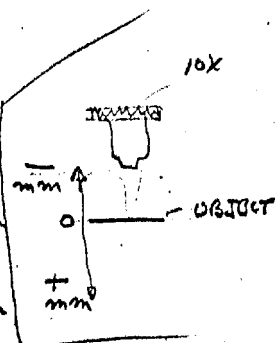
LEFT SIDE

RIGHT SIDE

B+L

10X OBJ. 0 μ mm
 6X OBJ. +20 μ mm
 3.5X OBJ. +31 μ mm

10X OBJ. 0 μ mm
 6X OBJ. -14 μ mm
 3.5X OBJ. -44 μ mm



WILD

10X OBJ. 0 μ mm
 6X OBJ. -11 μ mm
 3X OBJ. 104 μ mm

10X OBJ. 0 μ mm
 6X OBJ. +24 μ mm
 3X OBJ. +66 μ mm

13. PARCENTRATION OF OBJECTIVES IN EYEPIECE FOCAL PLANE (ONLY THE WILD OBJECTIVES MADE PAR CENTRAL)

LEFT SIDE

RIGHT SIDE

WILD

10X OBJ. CENTERED
 6X OBJ. .1 mm FROM CENTER
 3X OBJ. .1 mm " "

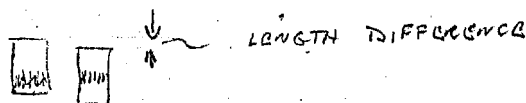
10X OBJ. CENTERED
 6X OBJ. .1 mm FROM CENTER
 3X OBJ. .15 mm " "

14. DIFFERENCE IN EYEPIECE LENGTHS WHEN AT NOMINAL SETTING (USE DIOPTR TELESCOPE)

LEFT 144.5 mm

RIGHT 145 mm

DIFFERENCE .5 mm



15. POSITION OF RETICLE RELATIVE TO CENTER OF FIELD

(SKETCH)



2.1 mm

2.1 mm

(ZERO)

16. FOCUS RANGE OF EYEPIECE (NOMINAL SETTING AT WHITE RING)

LEFT SIDE

RIGHT SIDE

+ at least 5 DIOPTERS
 - at least 5 DIOPTERS

+ at least 5 DIOPTERS
 - " " 5 DIOPTERS

17. WEIGHT _____ POUNDS

18. EYE RELIEF

10X EYEPiece + OBJECTIVES

LEFT SIDE

RIGHT SIDE

B&L 22 mm

21 mm

WILD 15 mm

15 mm

TESTS CONDUCTED BY

INSTRUMENT CHECK OUT

DATE

101 201 00

HIGH POWER STEREO VIEWER COMPARATOR HEAD

SERIAL NO. 351 VA

1. INTERPUPILLARY DISTANCE

NOMINAL

55 - 72 mm

ACTUAL

54 - 73 mm

2. VERIFY OPERATION OF MECHANICAL CONTROLS

	ACCEPT	REJECT
A. ZOOM CONTROL KNOBS	/	—
B. Pechan ROTATION	/	—
C. ANGLE TRANSFER SCALES	/	—
D. EYEPiece INCLINATION CLAMP	/	—
E. EYEPiece ROTATION	/	—
F. RETICLE RETRACTION	/	—
G. IPD LEVER	/	—
H. EYEPiece FOCUS RINGS	/	—

COMMENTS :

3. EYEPiece INCLINATION

NOMINAL

 $30^{\circ} \pm 7.5^{\circ}$

ACTUAL

 $20^{\circ} - 50.5^{\circ}$

4. MAGNIFICATION

10X ^{B+L} EYEPieces &10X ^{B+L} OBJECTIVES6X ^{B+L} OBJECTIVES3.5X ^{B+L} OBJECTIVES10X ^{WILD} EYEPieces &10X ^{WILD} OBJECTIVES

NOMINAL

100X

200X

60X

120X

35X

70X

100X

200X

LEFT SIDE RIGHT SIDE

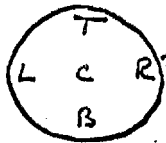
ACTUAL

105X104.5X212X211XXXXXXXXX106X106X214X213X

4. MAGNIFICATION (CONT)

	NOMINAL	LEFT	RIGHT ACTUAL
6X WILD OBJECTIVES	60X	62.6 X	63.8 X
	120X	125.5 X	129 X
3X WILD OBJECTIVES	30X	31.2 X	31.4 X
	60X	62.7 X	63.8 X

5. RESOLUTION
(WITH NO REFOCUSING)



FIELD

TARGET NBS R0064
200 - 2000 l/mm

LEFT SIDE
l/mm

RIGHT SIDE
l/mm

B&L OPTICS	C	T	B	R	L
35X					
70X					
60X					
120X					
100X	720	400	500	500	320
200X	800	500	500	500	500

	C	T	B	R	L
35X					
70X					
60X					
120X					
160X	800	400	440	440	360
200X	900	500	560	640	560

Serial #	WILD OPTICS	C	T	B	R	L
11755	30X	280	2200	2200	2200	2200
	60X	360	2200	2200	2200	200
10972	60X	560	2200	2200	2200	220
	120X	800	360	320	280	220
103164	100X	900	560	560	560	640
	200X	1000	720	800	640	640

Serial #

	C	T	B	R	L
11756	30X	320	2200	2200	2200
	60X	360	2200	2200	2200
	60X	700	320	280	280
10990	120X	800	360	280	280
	100X	1000	800	560	560
103059	200X	1120	800	800	800

COMMENTS : 4.5 - 900
5.0 - 1000
5.6 - 1120
6.3 -

Both sagittal + tangential lines
sharp focus

6. COMPENSATION FOR IMAGE ROTATION DUE TO EYEPIECE INCLINATION
(SAT AT 30°)

	LEFT SIDE	RIGHT SIDE
22.5°	ACCEPT ☒ REJECT ☐	ACCEPT ☒ REJECT ☐
37.5°	ACCEPT ☒ REJECT ☐	ACCEPT ☒ REJECT ☐

7. COINCIDENCE OF RETICLE WITH IMAGERY THROUGH ZOOM RANGE
USE DIOPTR TELESCOPE 10X EYEPieces AND
LEFT & RIGHT

BTL	10X	OBJECTIVE	ACCEPT	_____	REJECT	_____
	6X	"	ACCEPT	_____	REJECT	_____
	3.5X	"	ACCEPT	_____	REJECT	_____
WILD	10X	"	ACCEPT	<u>✓</u>	REJECT	_____
	6X	"	ACCEPT	<u>✓</u>	REJECT	_____
	3X	"	ACCEPT	<u>✓</u>	REJECT	_____

8. PECHAN ZERO SETTING

	LEFT SIDE		RIGHT SIDE
ACCEPT	<u>✓</u>	REJECT	_____
		ACCEPT	<u>✓</u>
		REJECT	_____

9. PECHAN RUNOUT IN EYEPiece FOCAL PLANE 10X EYEPieces
LEFT SIDE RIGHT SIDE

BTL	10X OBJ	<u>.2</u> mm	10X OBJ	<u>.1</u> mm
	6X "	_____ mm		_____ mm
	3.5X "	_____ mm		_____ mm

RUNOUT LOOKS
LIKE (SKETCH)



WILD	10X	_____ mm
	6X	_____ mm
	3.5X	_____ mm

RUNOUT LOOKS
LIKE (SKETCH)

10X	_____ mm
6X	_____ mm
3.5X	_____ mm

HPSU COMPARATOR HEAD

SERIAL # 351 JA

10. ZOOM RUNOUT IN EYEPiece FOCAL PLANE 100X - 200X

LEFT SIDE RIGHT SIDE

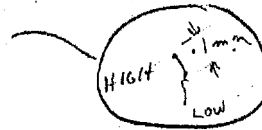
B&L .1 mm .1 mm

WILD mm mm

SKETCH
RUNOUT



FIELD



11. FIELD OF VIEW 10X EYEPieces

LEFT SIDE

RIGHT SIDE

B&L

100X 1.80 mm

200X 0.91 mm

60X mm

120X mm

35X mm

70X mm

100X 1.80 mm

200X 0.9 mm

60X mm

120X mm

35X mm

70X mm

WILD

100X 1.81 mm

200X 0.92 mm

60X 3.12 mm

120X 1.57 mm

30X 6.33 mm

60X 3.12 mm

100X 1.83 mm

200X 0.93 mm

60X 3.02 mm

120X 1.51 mm

30X 6.22 mm

60X 3.08 mm

COMMENTS:

12. PARFOCALITY OF OBJECTIVES (USE DIOPTRIC TELESCOPE)

LEFT SIDE RIGHT SIDE

10X OBJ. 0 mm 10X OBJ. 0 mm

6X OBJ. mm 6X OBJ. mm

3.5X OBJ. mm 3.5X OBJ. mm

10X

mm

OBJECT

mm

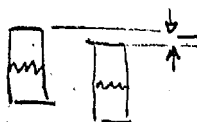
10X OBJ.	0	mm
6X OBJ.	+ 13	mm
3.5X OBJ.	+ 116	mm

13. PARCENTRATION OF OBJECTIVES IN EYEPiece FOCAL PLANE (ONLY THE WILD OBJECTIVES MADE PAR CENTRAL)

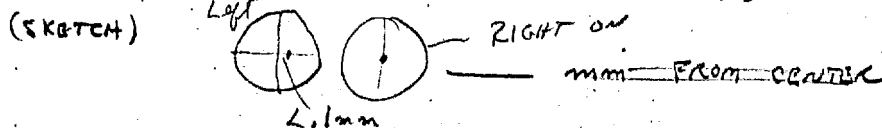
LEFT SIDE	RIGHT SIDE
10X OBJ. <u>CENTERED</u>	10X OBJ. <u>CENTERED</u>
6X OBJ. <u>1</u> mm FROM CENTER	6X OBJ. <u>2</u> mm FROM CENTER
3X OBJ. <u>1</u> mm " "	3X OBJ. <u>2</u> mm " "

14. DIFFERENCE IN EYEPiece LENGTHS WHEN AT NOMINAL SETTING (USE DIOPTRIC TELESCOPE SET AT ZERO)

LEFT	121 mm
RIGHT	121 mm
DIFFERENCE	0 mm



15. POSITION OF RETICLE RELATIVE TO CENTER OF FIELD



16. FOCUS RANGE OF EYEPieces (NOMINAL ZERO SETTING AT WHITE RING OF EYEPiece TUBE)

LEFT SIDE	RIGHT SIDE
+ at least 5 DIOPTERS	+ at least 5 DIOPTERS
- at least 5 DIOPTERS	- at least 5 DIOPTERS

17. WEIGHT _____ POUNDS

18. EYE RELIEF 10X EYEPieces & OBJECTIVES
LEFT SIDE RIGHT SIDE

B+L

_____ mm

_____ mm

WILD

14 mm

14 mm

TESTS CONDUCTED BY

INSTRUMENT CHECK OUT

DATE

0130/65

HIGH POWER STEREO VIEWER COMPARATOR HEAD

SERIAL NO. 352 UA

1. INTERPUPILLARY DISTANCE

NOMINAL
55-72 mmACTUAL
54 - 73 mm

2. VERIFY OPERATION OF MECHANICAL CONTROLS

	ACCEPT	REJECT
A. ZOOM CONTROL KNOBS	☒	☐
B. PECHAN ROTATION	☒	☐
C. ANGLE TRANSFER SCALES	☒	☐
D. EYEPiece INCLINATION CLAMP	☒	☐
E. EYEPiece ROTATION	☒	☐
F. RETICLE RETRACTION	☒	☐
G. IPD LEVER	☒	☐
H. EYEPiece FOCUS RINGS	☒	☐

COMMENTS :

3. EYEPiece INCLINATION

NOMINAL
 $30^{\circ} \pm 7.5^{\circ}$

ACTUAL

4. MAGNIFICATION

B+L
10X EYEPieces &B+L
10X OBJECTIVESB+L
6X OBJECTIVESB+L
3.5X OBJECTIVESWLD
10X EYEPieces &

10X WLD OBJECTIVES

NOMINAL

100X

200X

60X

120X

35X

70X

100X

200X

LEFT SIDE RIGHT SIDE

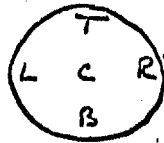
ACTUAL

105X 106.5X216X 214XX XX XX XX X106X 108X217X 217X

4. MAGNIFICATION (CONT)

	NOMINAL	LEFT	RIGHT ACTUAL
6X WILD OBJECTIVES	60X	64.1X	63.7X
	120X	131X	130X
3X WILD OBJECTIVES	30X	32.1X	30.7X
	60X	65.8X	62.5X

5. RESOLUTION (NO REFOCUSING)



FIELD

TARGET

NBS R 0064

200-2000 l/mm

RIGHT

SIDE

LEFT SIDE
l/mm

B/L OPTICS	C	T	B	R	L
35X					
70X					
60X					
120X					
100X	900	500	640	500	640
200X	900	560	720	560	720

RIGHT SIDE
l/mm

	C	T	B	R	L
35X					
70X					
60X					
120X					
160X	800	400	400	440	360
200X	900	560	560	560	560

WILD OPTICS

	C	T	B	R	L
30X	320	2200	2200	2200	2200
60X	360	200	2200	2200	2200
60X	500	360	320	360	220
120X	640	440	440	400	440
100X	900	640	560	640	640
200X	1120	900	900	900	900

Serial #

	C	T	B	R	L
11773	280	2200	2200	2200	2100
	320	2200	2200	2200	2100
10968	640	320	280	220	220
	900	440	400	280	320
103025	900	500	500	500	440
	1120	640	640	560	720

COMMENTS : Resolution Blocks

800
900
1000
1120

Both sagittal and tangential
line shape form

6. COMPENSATION FOR IMAGE ROTATION DUE TO EYEPIECE INCLINATION (SAT AT 30°)

	LEFT SIDE	RIGHT SIDE
22.5°	ACCEPT ☒ REJECT ☐	ACCEPT ☒ REJECT ☐
37.5°	ACCEPT ☒ REJECT ☐	ACCEPT ☒ REJECT ☐

HPSV COMPARATOR HEAD SERIAL # 52 VA

7. COINCIDENCE OF RETICLE WITH IMAGERY THROUGH ZOOM RANGE
USE DIOPTRIC TELESCOPE 10X EYEPieces AND
LEFT & RIGHT

BTL	10X	OBJECTIVE	ACCEPT	_____	REJECT	_____
	6X	"	ACCEPT	_____	REJECT	_____
	3.5X	"	ACCEPT	_____	REJECT	_____
WILD	10X	"	ACCEPT	✓	REJECT	_____
	6X	"	ACCEPT	✓	REJECT	_____
	3X	"	ACCEPT	✓	REJECT	_____

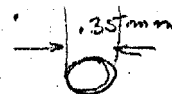
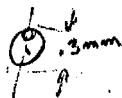
8. PECHAN ZERO SETTING

	LEFT SIDE		RIGHT SIDE
ACCEPT	✓	REJECT	_____
		ACCEPT	✓
		REJECT	_____

9. PECHAN RUNOUT - IN EYEPieces FOCAL PLANE 10X EYEPieces
LEFT SIDE RIGHT SIDE

BTL	10X OBJ	.3 mm	10X OBJ	.35 mm
	6X "	mm	6X "	mm
	3.5X "	mm	3.5X "	mm

RUNOUT LOOKS
LIKE (SKETCH)



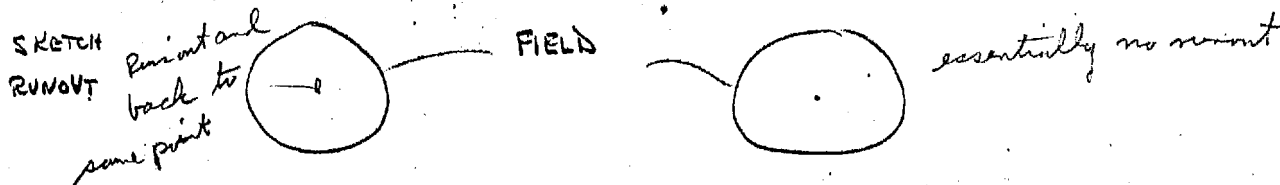
WILD	10X	mm	10X	mm
	6X	mm	6X	mm
	3.5X	mm	3.5X	mm

RUNOUT LOOKS
LIKE (SKETCH)

10. ZOOM RUNOUT IN EYEPiece FOCAL PLANE 100X - 200X

LEFT SIDE RIGHT SIDE
B+L ~.02 mm ~.02 mm

WILD _____ mm _____ mm



11. FIELD OF VIEW 10X EYEPieces

LEFT SIDE RIGHT SIDE

B+L	100X	<u>1.82</u> mm	100X	<u>1.82</u> mm
	200X	<u>0.91</u> mm	200X	<u>0.91</u> mm
	60X	_____ mm	60X	_____ mm
	120X	_____ mm	120X	_____ mm
	35X	_____ mm	35X	_____ mm
	70X	_____ mm	70X	_____ mm

WILD	100X	<u>1.82</u> mm	100X	<u>1.81</u> mm
	200X	<u>0.91</u> mm	200X	<u>0.9</u> mm
	60X	<u>3.06</u> mm	60X	<u>3.02</u> mm
	120X	<u>1.51</u> mm	120X	<u>1.5</u> mm
	30X	<u>6.22</u> mm	30X	<u>6.35</u> mm
	60X	<u>3.01</u> mm	60X	<u>3.1</u> mm

COMMENTS:

12. PARFOCALITY OF OBJECTIVES (USE DIOPTR TELESCOPE)

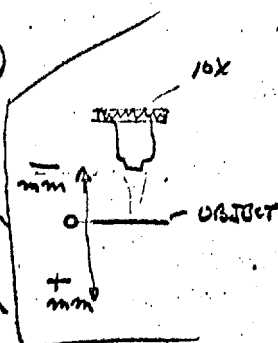
LEFT SIDE

RIGHT SIDE

B+L

10X OBJ.
6X OBJ.
3.5X OBJ.0 mm
mm
mm

i.e. focused initially

10X OBJ.
6X OBJ.
3.5X OBJ.0 mm
mm
mm

WILD

10X OBJ. 0 mm
6X OBJ. +45 mm
3X OBJ. +82 mm10X OBJ. 0 mm
6X OBJ. +2 mm
3X OBJ. +124 mm

13. PARCENTRATION OF OBJECTIVES IN EYEPiece FOCAL PLANE (ONLY THE WILD OBJECTIVES MADE PAR CENTRAL)

LEFT SIDE

RIGHT SIDE

WILD

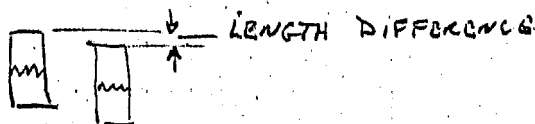
10X OBJ. CENTERED
6X OBJ. .25 mm FROM CENTER
3X OBJ. .1 mm " "10X OBJ. CENTERED
6X OBJ. .15 mm FROM CENTER
3X OBJ. .15 mm " "

14. DIFFERENCE IN EYEPiece LENGTHS WHEN AT NOMINAL SETTING (USE DIOPTR TELESCOPE SET AT ZERO)

LEFT 130 mm

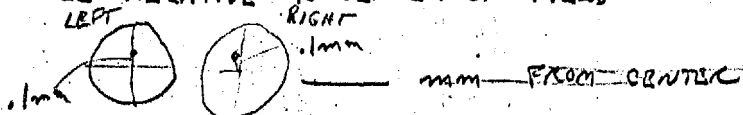
RIGHT 129 mm

DIFFERENCE 1.0 mm



15. POSITION OF RETICLE RELATIVE TO CENTER OF FIELD

(SKETCH)



16. FOCUS RANGE OF EYEPieces (NOMINAL ZERO SETTING AT WHITE RING OF EYEPiece TUBE)

LEFT SIDE

RIGHT SIDE

+ at least 5 DIOPTERS

+ at least 5 DIOPTERS

- at least 5 DIOPTERS

- at least 5 DIOPTERS

17.
18. Eye Relief

10X EYEPieces + OBJECTIVES
LEFT RIGHT

B+L

_____ mm

_____ mm

WILD

14 mm

15 mm

TESTS CONDUCTED BY

INSTRUMENT CHECK OUT

DATE 7/1/65

HIGH POWER STEREO VIEWER COMPARATOR HEAD

SERIAL NO. 353 UA

1. INTERPUPILLARY DISTANCE

NOMINAL
55 - 72 mmACTUAL
54 - 73 mm

2. VERIFY OPERATION OF MECHANICAL CONTROLS

	ACCEPT	REJECT
A. ZOOM CONTROL KNOBS	☒	☐
B. PECHAN ROTATION	☒	☐
C. ANGLE TRANSFER SCALERS	☒	☐
D. EYEPiece INCLINATION CLAMP	☒	☐
E. EYEPiece ROTATION	☒	☐
F. RETICLE RETRACTION	☒	☐
G. IPD LEVER	☒	☐
H. EYEPiece FOCUS RINGS	☒	☐

COMMENTS :

3. EYEPiece INCLINATION

NOMINAL
 $30^{\circ} \pm 7.5^{\circ}$

ACTUAL

4. MAGNIFICATION

10X^{B+L} EYEPieces &10X^{B+L} OBJECTIVES6X^{B+L} OBJECTIVES3.5X^{B+L} OBJECTIVES10X^{WILD} EYEPieces &

10X WILD OBJECTIVES

NOMINAL

100X

200X

60X

120X

35X

70X

100X

200X

LEFT SIDE RIGHT SIDE

ACTUAL

105.5X 105.5X

216X 215X

X X

X X

X X

X X

106X 106X

217X 216X

SERIAL # 353 UA 2 OF 10

4. MAGNIFICATION (W/T)

6X WILD OBJECTIVES

3X WILD OBJECTIVES

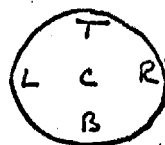
NOMINAL

LEFT

RIGHT
ACTUAL

60X	65 X	63.7 X
120X	132.5 X	122 X
30X	32 X	32.6 X
60X	65.5 X	66.5 X

5. RESOLUTION (WITH REFOCUSING)



FIELD

TARGET

NBS ROOBY
200 - 2000 l/mm

RIGHT SIDE

LEFT SIDE
l/mm

WILD OPTICS	C	T	B	R	L
35X					
70X					
60X					
120X					
100X	800	440	440	500	500
200X	800	720	640	560	640

RIGHT SIDE
l/mm

	C	T	B	R	L
35X					
70X					
60X					
120X					
160X	800	440	500	400	320
200X	800	640	640	720	720

WILD OPTICS

SERIAL #		C	T	B	R	L
1759	30X	320	2200	2200	2200	2200
	60X	360	2200	2200	2200	200
0984	60X	640	400	400	320	360
	120X	900	640	560	360	440
22656	100X	1000	640	560	560	560
	200X	1120	900	800	900	900

SERIAL #

	C	T	B	R	L
11761	30X	320	2200	2200	2200
	60X	360	2200	2200	2200
10936	60X	720	360	320	320
	120X	900	440	560	400
103105	100X	1000	800	640	640
	200X	1260	900	900	900

COMMENTS :

800
900
1000
1120
1260

Both sagittal + tangential line sharp focus

6. COMPENSATION FOR IMAGE ROTATION DUE TO EYEPIECE INCLINATION (SAT AT 30°)

22.5°
37.5°

LEFT SIDE

ACCEPT ☒
ACCEPT ☒

REJECT ☐
REJECT ☐

RIGHT SIDE

ACCEPT ☒ REJECT ☐
ACCEPT ☒ REJECT ☐

HPSV ~~COMPARATOR~~ HEADSERIAL # 55017

7. COINCIDENCE OF RETICLE WITH IMAGERY THROUGH ZOOM RANGE
USE DIOPTR TELESCOPE 10X EYEPiece AND
LEFT & RIGHT

B+L	10X	OBJECTIVE	ACCEPT	☒	REJECT	☒
	6X	"	ACCEPT	☒	REJECT	☒
	3.5X	"	ACCEPT	☒	REJECT	☒
WILD	10X	"	ACCEPT	☒	REJECT	☒
	6X	"	ACCEPT	☒	REJECT	☒
	3X	"	ACCEPT	☒	REJECT	☒

8. PECHAW ZERO SETTING

LEFT SIDE
ACCEPT ☒ REJECT ☐

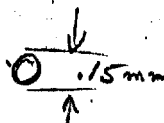
RIGHT SIDE
ACCEPT ☒ REJECT ☐

9. PECHAW RUNOUT IN EYEPiece FOCAL PLANE 10X EYEPiece
LEFT SIDE RIGHT SIDE

B+L	10X OBS	<u>.15</u> mm
	6X "	☒ mm
	3.5X "	☒ mm

10X OBS	<u>.2 mm</u> mm
	6X " ☒ mm
	3.5X " ☒ mm

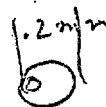
RUNOUT LOOKS
LIKE (SKETCH)



WILD	10X	☒ mm
	6X	☒ mm
	3.5X	☒ mm

10X	☒ mm
	6X ☒ mm
	3.5X ☒ mm

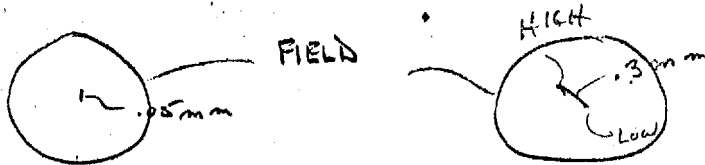
RUNOUT LOOKS
LIKE (SKETCH)



10. ZOOM RUNOUT IN EYEPiece FOCAL PLANE 100X - 200X

	LEFT SIDE	RIGHT SIDE
B&L	<u>.05</u> mm	<u>.3</u> mm
WILD	_____ mm	_____ mm

SKETCH
RUNOUT



11. FIELDS OF VIEW 10X EYEPieces

	LEFT SIDE	RIGHT SIDE
--	-----------	------------

B&L	100X	<u>1.78</u> mm	100X	<u>1.90</u> mm
	200X	<u>0.89</u> mm	200X	<u>0.94</u> mm
	60X	_____ mm	60X	_____ mm
	120X	_____ mm	120X	_____ mm
	35X	_____ mm	35X	_____ mm
	70X	_____ mm	70X	_____ mm
WILD	100X	<u>1.80</u> mm	100X	<u>1.80</u> mm
	200X	<u>0.90</u> mm	200X	<u>0.91</u> mm
	60X	<u>2.98</u> mm	60X	<u>3.02</u> mm
	120X	<u>1.48</u> mm	120X	<u>1.50</u> mm
	30X	<u>6.12</u> mm	30X	<u>6.05</u> mm
	60X	<u>3.01</u> mm	60X	<u>3.0</u> mm

COMMENTS:

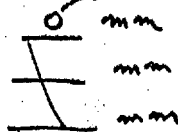
12. PARFOCALITY OF OBJECTIVES (USE DIOPTR TELESCOPE)

B+L

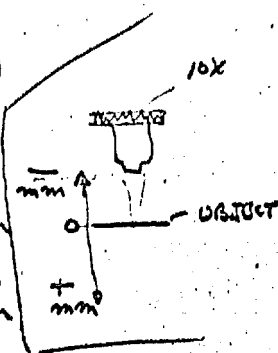
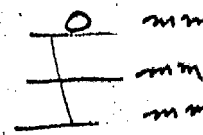
LEFT SIDE

RIGHT SIDE

10X OBJ.
6X OBJ.
3.5X OBJ.

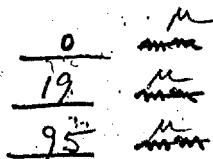


10X OBJ.
6X OBJ.
3.5X OBJ.

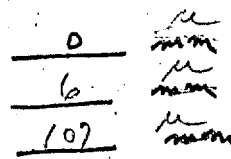


WILD

10X OBJ.
6X OBJ.
3X OBJ.



10X OBJ.
6X OBJ.
3X OBJ.



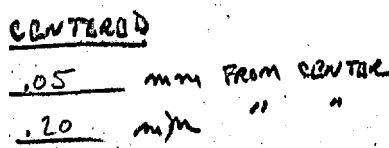
13. PARCENTRATION OF OBJECTIVES IN EYEPIECE FOCAL PLANE (ONLY THE WILD OBJECTIVES MADE PAR CENTRAL)

LEFT SIDE

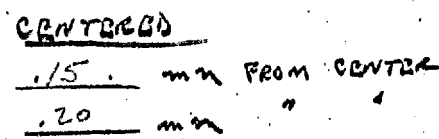
RIGHT SIDE

WILD

10X OBJ.
6X OBJ.
3X OBJ.



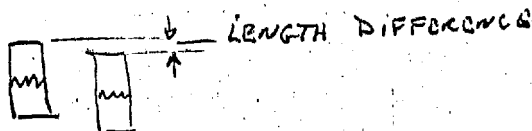
10X OBJ.
6X OBJ.
3X OBJ.



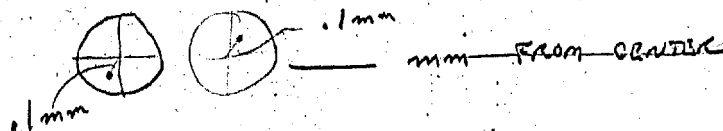
14. DIFFERENCE IN EYEPIECE LENGTHS WHEN AT NOMINAL SETTING (USE DIOPTR TELESCOPE SET AT ZERO)

LEFT 129 mm
RIGHT 127.5 mm

DIFFERENCE 1.5 mm



15. POSITION OF RETICLE RELATIVE TO CENTER OF FIELD (SKETCH)



16. FOCUS RANGE OF EYEPIECES (NOMINAL ZERO SETTING AT WHITE RING OF EYEPIECE TUBE)

LEFT SIDE

RIGHT SIDE

+ at least 5 DIOPTERS
- at least 5 DIOPTERS

+ at least 5 DIOPTERS
- at least 5 DIOPTERS

17.

WEIGHT

POUNDS

18.

EYE REFLECTION

LEFT

RIGHT

BLL

mm

mm

WILD

15 mm

14 mm

TESTS CONDUCTED BY